

Doc. # **NaOH-MSDS-01**Rev. # **00**Effective Date: **01.01.2026**

TITLE: MATERIAL SAFETY DATA SHEET (MSDS)
SODIUM HYDROXIDE

Section 1: Chemical Product and Company Identification

Product Name: Sodium Hydroxide **Contact Information:** ITTEHAD CHEMICALS LIMITED
G.T.ROAD, KALA SHAH KAKU

Chemical Name: Sodium Hydroxide **Web:** www.ittehadchemicals.com/
E-mail: info@ittehadchemicals.com

Synonyms: Caustic alkali, soda lye, anhydrous caustic soda, **Phone No.** 0423-7950222-25
Caustic flake, Caustic soda solid, Caustic white,
Hydroxide of soda, Sodium hydroxide pellets

Chemical Formula: NaOH

Recommended Use and Restrictions on Use:

Recommended use: Industrial use

Restrictions on use: Not for food, drug or household use

Section 2 : Composition and Information on Ingredients**Caustic Soda Liquid** CAS # 1310-73-2**SPECIFICATIONS**

| Product | Appearance | NaOH % | NaCl % | Na ₂ CO ₃ % | Fe ppm |
|-------------------------|---------------------------|------------|-----------|-----------------------------------|-----------|
| Caustic Soda Liquid-50% | Colorless liquid | 50.0 ± 0.5 | Max. 0.02 | Max. 0.5 | Max. 10.0 |
| Caustic Soda Liquid-30% | Colorless liquid | Min. 30.0 | Max. 0.01 | Max. 0.1 | Max. 5.0 |
| Caustic Soda Flakes-98% | White deliquescent flakes | 98.0 ± 1.0 | Max. 0.05 | Max. 1.0 | Max. 15.0 |

Section 3: Hazards Identification**GHS Classification**

Corrosive to metals: Category 1
Skin corrosion: Category 1A
Serious eye damage: Category 1

GHS label elements

Hazard pictograms



Signal word:

Danger

Hazard statements:

H290 May be corrosive to metals. H314 Causes severe skin burns and eye damage.

Precautionary statements:

Prevention: P234 Keep only in original container. P260 Do not breathe dust or mist. P264 Wash skin thoroughly after handling. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. Response: P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. P363 Wash contaminated clothing before reuse. P390 Absorb spillage to prevent material damage. Storage: P405 Store locked up. P406 Store in corrosive resistant container with a resistant inner liner. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Section 4: First Aid Measures

Eye Contact:

Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Cold water may be used. Get medical attention immediately.

Skin Contact:

In case of contact, immediately flush skin with plenty of water for at least 15 minutes while remove contaminated clothing and shoes. Cover the irritated skin with an emollient. Cold water may be used wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately

Serious Skin Contact:

Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek immediate medical attention.

Inhalation:

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.

Serious Inhalation:

Evacuate the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. **WARNING:** It may be hazardous to the person providing aid to give mouth-to-mouth resuscitation when the inhaled material is toxic, infectious or corrosive. Seek immediate medical attention.

Ingestion:

If swallowed, do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Serious Ingestion: Not available

Section 5: Fire and Explosion Data

Flammability of the Product: Non-flammable

Auto-Ignition Temperature: Not applicable

Flash Points: Not applicable

Products of Combustion: Not available

Fire Hazards in Presence of Various Substances: of metals

Explosion Hazards in Presence of Various Substances:

Risks of explosion of the product in presence of mechanical impact: Not available.
Risks of explosion of the product in presence of static discharge: Not available.
Slightly explosive in presence of heat.

Fire Fighting Media and Instructions: Not applicable.

Special Remarks on Fire Hazards:

Sodium hydroxide + zinc metal dust causes ignition of the latter.

Under proper conditions of temperature, pressure and state of division, it can ignite or react violently with acetaldehyde, allyl alcohol, allyl chloride, benzene-1,4-diol, chlorine trifluoride, 1,2-dichloroethylene, nitro-ethane, nitromethane, nitroparaffins, nitro-propane, cinnamaldehyde, 2,2-dichloro-3,3-dimethylbutane. Sodium hydroxide in contact with water may generate enough heat to ignite adjacent combustible materials. Phosphorous boiled with NaOH yields mixed phosphines which may ignite spontaneously in air. Reaction with certain metals releases flammable and explosive hydrogen gas.

Special Remarks on Explosion Hazards:

Sodium hydroxide reacts to form explosive products with ammonia + silver nitrate.

Benzene extract of allyl benzenesulfonate prepared from allyl alcohol and benzene sulfonyl chloride in presence of aqueous sodium hydroxide, under vacuum distillation, residue darkened and exploded. Sodium Hydroxide + impure tetrahydrofuran, which can contain peroxides, can cause serious explosions.

Dry mixtures of sodium hydroxide and sodium tetra-hydro borate liberate hydrogen explosively at 230-270 deg. C.

Sodium Hydroxide reacts with sodium salt of trichlorophenol + methyl alcohol + trichlorobenzene + heat to cause an explosion.

Section 6: Accidental Release Measures

Small Spill:

Use appropriate tools to put the spilled solid in a convenient waste disposal container. If necessary: Neutralize the residue with a dilute solution of acetic acid.

Large Spill:

Corrosive solid.

Stop leak if without risk. Do not get water inside container. Do not touch spilled material. Use water spray to reduce vapors. Prevent entry into sewers, basements or confined areas; dike if needed. Call for assistance on disposal. Neutralize the residue with a dilute solution of acetic acid. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities

Section 7: Handling and Storage

Precautions:

Keep container dry. Do not breathe dust. Never add water to this product. In case of insufficient ventilation, wear suitable respiratory equipment. If you feel unwell, seek medical attention and show the label when possible. Avoid contact with skin and eyes. Keep away from incompatibles such as oxidizing agents, reducing agents, metals acids, sodium oxide, and moisture.

Storage:

Keep container tightly closed. Keep container in a cool, well-ventilated area. Hydroscopic. Deliquescent.

Section 8: Exposure Controls/Personal Protection

Engineering Controls:

Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

Personal Protection:

Splash goggles. Synthetic apron. Vapor and dust respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

Personal Protection in Case of a Large Spill:

Splash goggles. Full suit. Vapor respirator. Boots. Gloves. A self-contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist before handling this product.

Section 9: Physical and Chemical Properties

| | |
|--------------------------------|---|
| Appearance: | Liquid. Color: |
| Colorless | Odor: |
| Odorless | Taste: Not available |
| pH: | >13.5 (Basic) |
| Boiling Point: | 120.0°C |
| Melting Point: | Crystallizes at 2°C at 101.3 KPa |
| Critical Temperature: | Not available |
| Specific Gravity: | 30% = 1.328 g/ml, 50% = 1.525 g/ml, solid = 2.13 g/ml (at 20°C) |
| Vapor Pressure: | Not available |
| Vapor Density: | Not available |
| Volatility: | Not available |
| Odor Threshold: | Not available |
| Water/Oil Dist. Coeff.: | Not available |
| Ionicity (in Water): | Not available |
| Dispersion Properties: | See solubility in water. |
| Solubility: | Easily soluble in cold water. |

Section 10: Stability and Reactivity Data

| | |
|---|--|
| Stability: | The product is stable. |
| Instability Temperature: | Not available. |
| Conditions of Instability: | Incompatible materials, moisture, moist air. |
| Incompatibility with various substances: | Highly reactive with metals. Reactive with reducing agents, acids, alkalis, moisture. |
| Corrosivity: | Not available |
| Special Remarks on Reactivity: | Hygroscopic. Much heat is evolved when diluted in water. Therefore cold water and aeration must be used for this process. Sodium hydroxide solution and octanol + diborane during a work-up of a |

reaction mixture of oxime and diborane in tetrahydrofuran is very exothermic, a mild explosion being noted on one occasion. Reactive with water, acids (mineral, non-oxidizing, e.g. hydrochloric, hydrofluoric acid, muriatic acid, phosphoric), acids (mineral, oxidizing e.g. chromic acid, hypochlorous acid, nitric acid, sulfuric acid), acids (organic e.g. acetic acid, benzoic acid, formic acid, methanoic acid, oxalic acid), aldehydes (e.g. acetaldehyde, acrolein, chloral hydrate, formaldehyde), carbamates (e.g. carbanolate, carbofuran), esters (e.g. butyl acetate, ethyl acetate, propylformate), halogenated organics (dibromoethane, hexachlorobenzene, methyl chloride, trichloroethylene), isocyanates (e.g. methyl isocyanate), ketones (acetone, acetophenone, MEK, MIBK), acid chlorides, strong bases, strong oxidizing agents, strong reducing agents, flammable liquids, powdered metals and metals (i.e. aluminum, tin, zinc, hafnium, raney nickel), metals (alkali and alkaline e.g. cesium, potassium, sodium), metal compounds (toxic e.g. beryllium, lead acetate, nickel carbonyl, tetraethyl lead), nitrides (e.g. Potassium nitride, sodium nitride), nitriles (e.g. acetonitrile, methyl cyanide), nitro compounds (organic e.g. nitrobenzene, nitromethane), acetic anhydride, chlorohydrins, chlorosulfonic acid, ethylene cyanohydrins, glyoxal, hydro sulfuric acid, oleum, propiolactone, acylonitrile, phosphorous pentoxide, chloroethanol, chloroform-methanol, tetra- hydro borate, cyanogen azide, 1,2,4,5 tetrachlorobenzene, cinnamaldehyde. Reacts with formaldehyde hydroxide to yield formic acid, and hydrogen.s

Special Remarks on Corrosivity:

Very caustic to aluminum and other metals in presence of moisture.

Polymerization: Will not occur.

Section 11: Toxicological Information

Routes of Entry:

Absorbed through skin. Dermal contact. Eye contact. Inhalation.

Chronic Effects on Humans:

MUTAGENIC EFFECTS: Mutagenic for mammalian somatic cells. May cause damage to the following organs: mucous membranes, upper respiratory tract, skin, eyes

Other Toxic Effects on Humans:

Extremely hazardous in case of inhalation (lung corrosive). Very hazardous in case of skin contact
(Corrosive, irritant, permeator), of eye contact (corrosive), of ingestion.

Special Remarks on Toxicity to Animals:

Lowest Published Lethal Dose:

LDL (Rabbit) – Route: Oral; Dose; 500 mg/kg

Special Remarks on Chronic Effects on Humans: May affect genetic material. Investigation as a mutagen (cytogenetic analysis)

Special Remarks on other Toxic Effects on Humans: Not available.

Section 12: Ecological Information

Toxicity of the Products of Biodegradation:

The product itself and its products of degradation are not toxic.

Special Remarks on the Products of Biodegradation: Not available.

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The product itself and its products of degradation are not toxic.

Special Remarks on the Products of Biodegradation: Not available.

Section 13: Disposal Considerations

Waste Disposal: Waste must be disposed of in accordance with federal, state and local environmental control regulations.

Section 14: Transport Information

DOT Classification: Class 8: Corrosive material.

Identification: : Sodium hydroxide, solid UN: 1823, Sodium hydroxide, solution UN: 1824

Special Provisions for Transport: Not available.

Section 15: Other Regulatory Information

Other Regulations:

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

Protective Equipment:

Gloves.

Synthetic apron.

Vapor and dust respirator. Be sure to use an approved/ certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate.

Splash goggles.

Section 16: Other Information

References:

Not available

Other Special Considerations: Not available

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